

# **EVAPORATOR COIL (DX)**

**INSTALLATION  
OPERATION  
AND  
MAINTENANCE**

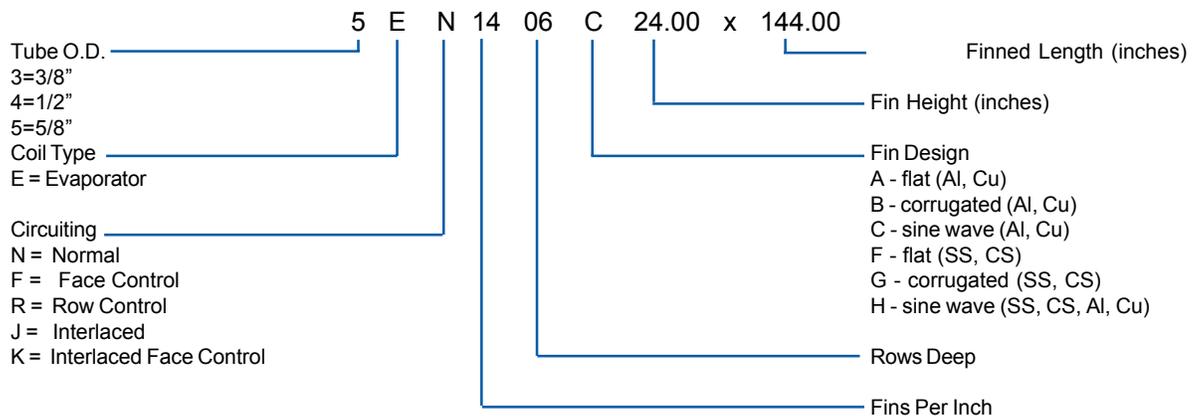


Guidelines for the installation, operation and maintenance of Heatcraft’s direct expansion (DX) cooling coils have been provided to help insure proper performance of the coils and their longevity. These are general guidelines that may have to be tailored to meet the specific requirements of any one job. As always, a qualified party or individual should perform the installation and maintenance of any coil. Protective equipment such as safety glasses, steel toe boots and gloves are recommended during the installation and routine maintenance of the coil.

**Receiving Instructions**

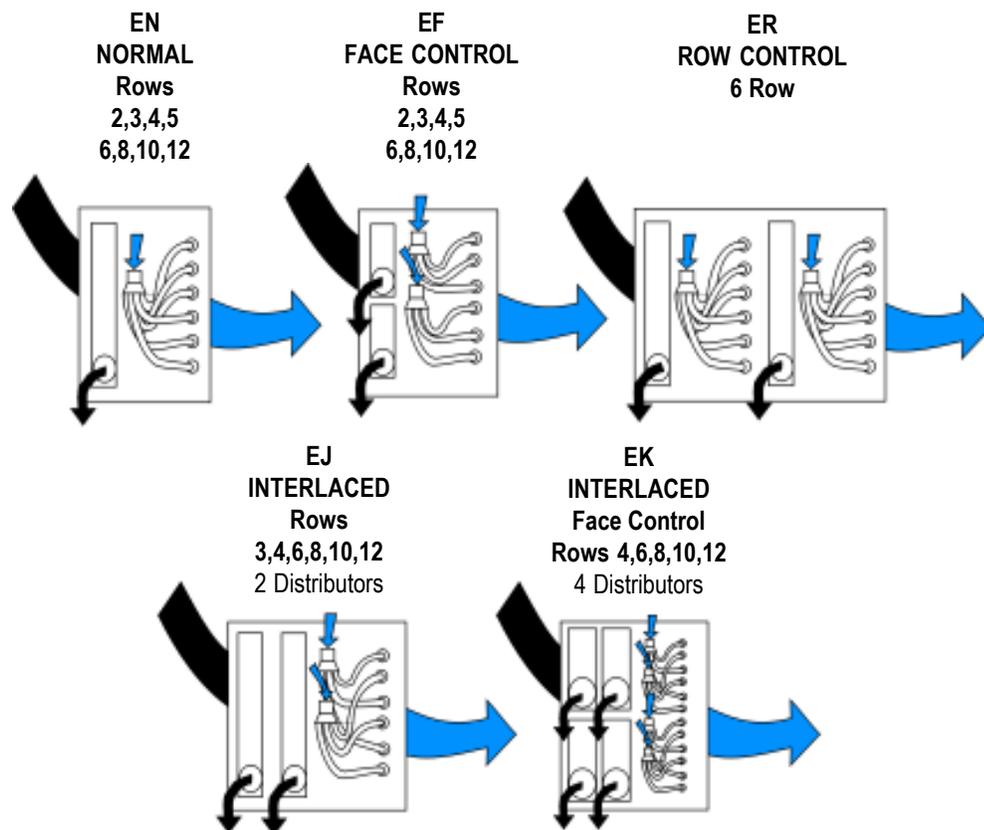
1. All Heatcraft coils are factory tested, inspected and carefully packaged.
2. Damage to the coils can occur after they have left the factory. Therefore, the coils should be inspected for shipping damage upon receipt. The freight bill should also be checked against items received for complete delivery.
3. Damaged and/or missing items should be noted on the carrier’s freight bill and signed by the driver.
4. For additional assistance, contact your local Heatcraft representative.

**Nomenclature**



**Mounting**

1. Position the coil such that the suction header is at the entering air-side of the coil and the distributor tubes are at the leaving air-side of the coil. This orientation provides counter-flow heat exchange which is required for proper coil performance.
2. The suction connection is located at the bottom of the coil when properly installed.
3. See Figure 1 - Evaporator Coils.



**Figure 1 - Evaporator Coils**

## Coil Types

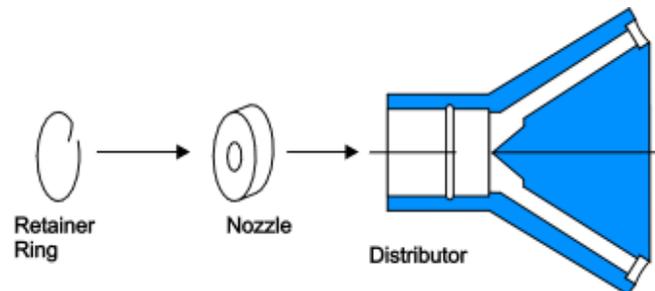
1. Heatcraft's model EN evaporator is used for applications where capacity control is not required. Single or multiple distributors are available depending on the number of circuits required. Model EN evaporators utilize dual suction connections when multiple distributors are used.
2. Face control (model EF) is another evaporator coil option offered by Heatcraft. Face control is the simplest form of capacity control. Type EF coils are normally furnished with two distributors and two suction connections offering 50% capacity reduction capabilities.
3. Heatcraft offers a row control (ER) option for six row evaporators. These coils are split two rows and four rows which offer approximately a 50% capacity reduction.
4. Heatcraft's EJ coils come with interlaced circuiting. This form of capacity control utilizes two distributors with each feeding every other tube in the first row of the coil. Each distributor has a separate suction connection.
5. For applications that require face control and interlaced circuits, Heatcraft offers evaporator model EK. Interlaced face control utilizes four distributors and four suction connections.
6. See Figure 1 - Evaporator Coils.

### Installation

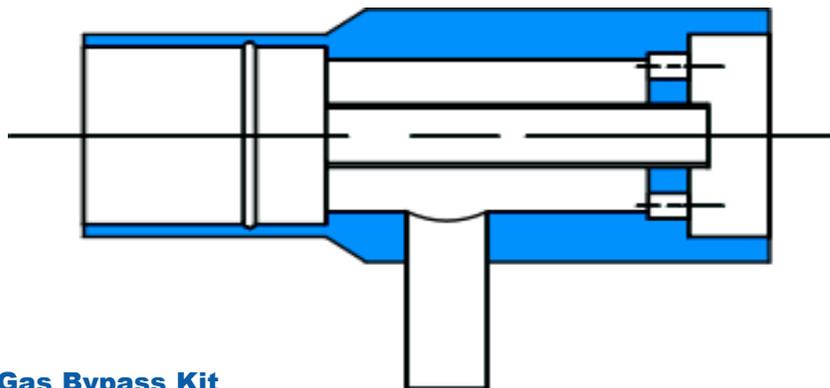
1. Carefully remove the coil from the shipping package to avoid damage to the finned area. Damaged fins can be straightened using an appropriate fin comb. If a mist eliminator was purchased, remove it before installation.
2. Heatcraft recommends cleaning the coil with a commercially available coil cleaner prior to installation. Refer to **Maintenance on** Page 6 for cleaning recommendations.
3. Proper clearance should be maintained between the coil and other structures such as the fan, filter racks, transition areas, etc.
4. Inspect the refrigerant distributor and verify that the nozzle is in place. The nozzle is generally held in place by a retaining ring or it is an integral part of the distributor itself (see Figure 2 - Distributor). If a hot gas bypass kit was ordered with the coil, the nozzle will be located in it rather than the distributor (see Figure 3 - Hot Gas Bypass Kit).
5. All field brazing and welding should be performed using high quality materials and an inert gas purge (such as nitrogen) to reduce oxidation of the internal surface of the coil.
6. If a hot gas bypass kit was ordered with the coil install it now. Complete installation instructions are in the box that contains the hot gas bypass kit. Align the side port with the hot gas line prior to brazing into place.
7. Connect the suction line and suction connection.
8. Install the expansion valve. Follow the expansion valve manufacturer's recommendations for installation to avoid damaging the valve. If the valve is externally equalized, use a tubing cutter to cut off the plugged end of the factory installed equalizer line. Next, use a de-burring tool to remove any loose metal from the equalizer line and attach it to the expansion valve. If the valve is internally equalized, the factory installed equalizer line can be left as is or it can be cut back and sealed.
9. The expansion valve's remote sensing bulb should be securely strapped to the horizontal run of the suction line at the 3 or 9 o'clock position and insulated.
10. Connect the liquid line to the expansion valve.

Pressurize the coil, expansion valve assembly and suction connection to 100 psig with dry nitrogen or other suitable gas. The coil should be left pressurized for a minimum of 10 minutes.
11. If the coil holds pressure, the hook-up can be considered leak free. If the pressure drops by 5 psi or less, repressurize the coil and wait another 10 minutes. If the pressure drops again, there are more than likely one or more small leaks, which should be located and repaired. Pressure losses greater than 5 psi would indicate a larger leak, which should be isolated and repaired. Be sure to check valves and fittings as potential sites for leakage or bleed. If the coil is found to be leaking, contact your local Heatcraft representative. Unauthorized repair of the coil may void the coil's warranty (see Heatcraft's warranty policy on back cover).

12. Use a vacuum pump to evacuate the coil and any interconnecting piping that has been open to atmosphere. Measure the vacuum in the piping using a micron gauge located as far from the pump as possible (the vacuum at the pump will be greater than the rest of the system). Evacuate the coil to 500 microns or less then close the valve between the pump and the system. If the vacuum holds to 500 microns or less for one minute, the system is ready to be charged or refrigerant pumped down in another portion of the system can be opened to the coil. A steady rise in microns would indicate that moisture is still present and that the coil should be further vacuumed until the moisture has been removed.
13. Failure to obtain a high vacuum is indicative of a great deal of moisture or a small leak. Break the vacuum with a charge of dry nitrogen or other suitable gas and recheck for leaks (soapy water works well). If no leaks are found, continue vacuuming the coil until the desired vacuum is reached.
14. All field piping must be self-supporting.
15. Refer to Figures 4 - Hot Gas Bypass Kit Installed and Figure 5 - General Diagram, for general piping.
16. (If a mist eliminator was purchased) With the coil installed, place the mist eliminator into its brackets. Make sure the mesh is aligned with the coil face area (finned area).



**Figure 2 - Distributor**



**Figure3 - Hot Gas Bypass Kit**

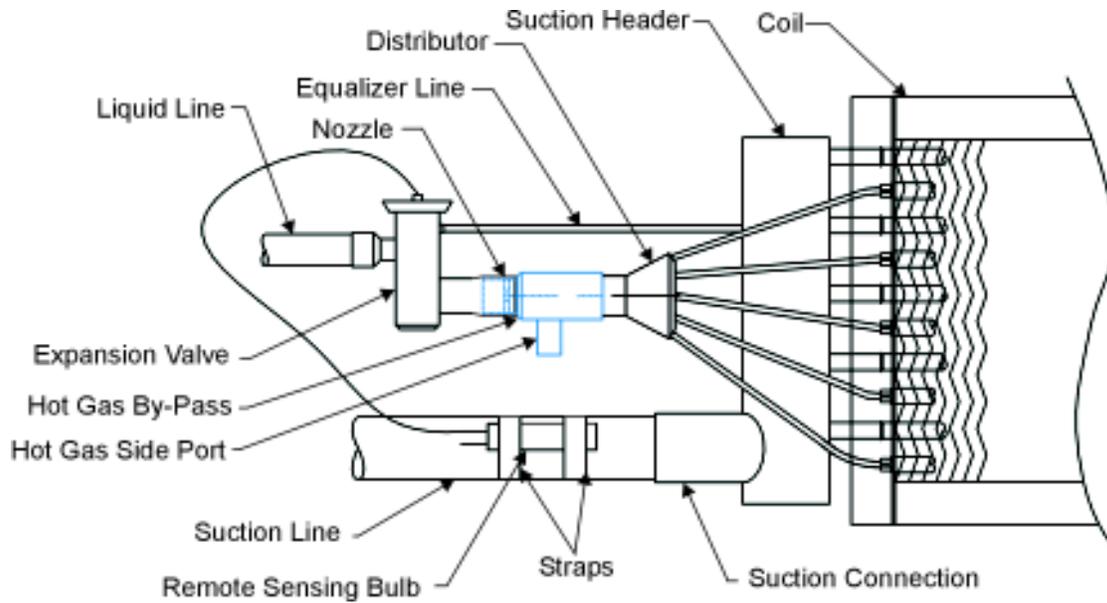


Figure 4 - Hot Gas Bypass Kit Installed

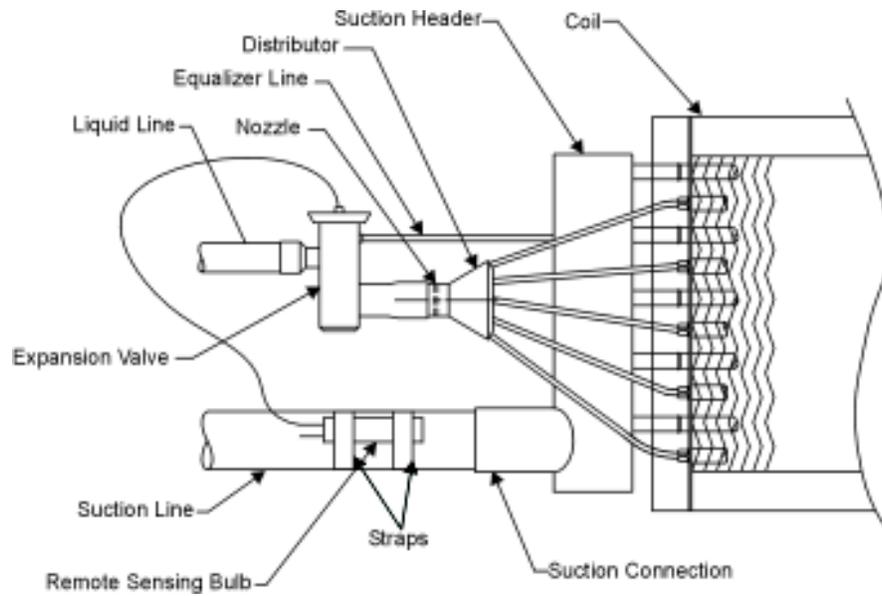
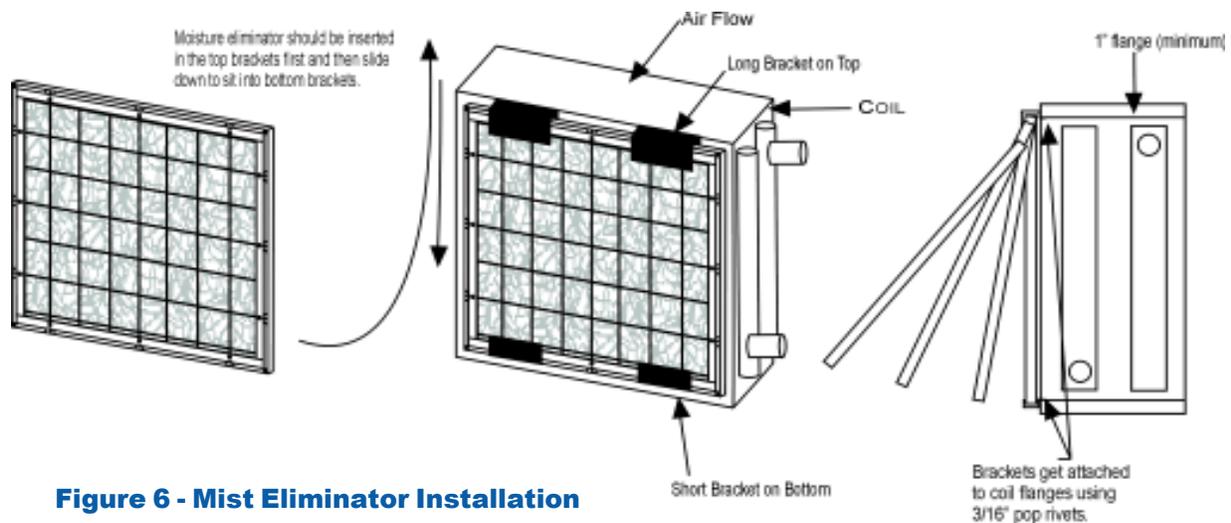


Figure 5 - General Diagram



**Figure 6 - Mist Eliminator Installation**

## Operation

1. Proper air distribution is vital to coil performance. Air flow anywhere on the coil face should not vary by more than 20%.
2. Air velocities should be maintained between 200 and 550 feet per minute without a mist eliminator and between 200 and 750 feet per minute with a mist eliminator.
3. The drain pan should be designed and installed such that there is no standing water.

## Maintenance

1. Filters and mist eliminators should be inspected on a regular basis and changed as needed. Maintaining clean filters and mist eliminators is a cost-effective way to help maintain maximum coil performance and service life.
2. Periodic inspection of the coil for signs of corrosion and for leaks is recommended. Small leaks can be detected using a Halide torch. Repair and replacement of the coil and the connecting piping, valves, etc., should be performed as needed by a qualified individual(s).
3. Should the coil surface need cleaning, caution should be exercised in selecting the cleaning solution as well as the cleaning equipment. Improper selection can result in damage to the coil and/or health hazards. Clean the coil from the leaving air-side so that foreign material will be washed out of the coil rather than pushed further in. Be sure to carefully read and follow the manufacturer's recommendations before using any cleaning fluid.
4. The use of filter-dryers in the system piping is recommended along with a sight glass that has a moisture indicator. Replace the filter dryer(s) as needed.

*Note: Refrigerant conversions are beyond the scope of this manual and should only be performed by qualified parties.*

## COMMERCIAL PRODUCTS WARRANTY

Outokumpu Heatcraft USA LLC, hereinafter referred to as the "Company", warrants that it will provide free suitable repair or replacement of coils in the event any coil of its manufacture used in the United States proves defective in material or workmanship within twelve (12) months from the date shipped by the Company.

THIS WARRANTY CONSTITUTES THE BUYER'S SOLE REMEDY. IT IS GIVEN IN LIEU OF ALL OTHER WARRANTIES. THERE IS NO IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT AND UNDER NO CIRCUMSTANCE SHALL THE COMPANY BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, WHETHER THE THEORY BE BREACH OF THIS OR ANY OTHER WARRANTY, NEGLIGENCE, OR STRICT TORT.

This warranty extends only to the original purchaser. Of course, abuse, misuse, or alteration of the product in any manner voids the Company's warranty obligation.

This warranty does not obligate the Company to pay any labor or service costs for removing or replacing parts, or any shipping charges.

No person (including any agent or salesman) has authority to expand the Company's obligation beyond the terms of this express warranty, or to state that the performance of the coil is other than that published by the Heat Transfer Division of Outokumpu Heatcraft USA LLC.